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This' manual describes the installation,. operation and maintenance of the ARIES 245 CNC Turret Punch Press. Be sure to read it carefully before installing the machine, operating it, or providing maintenance for it to obtain a thorough knowledge of safe and efficient procedures. Operator's Manual ARIES 245 CNC Turret.Punch Press

OPERATOR'S MANUAL - Used AMADA

OPTIONAL STOP key is lighted. (See.Page 13 of the OPER'ATOR'S MANUAL.). MO8 - PUNCH DELAY START MO9 - PUNCH DELAY CANCEL When "M08" is read, the hit rate is changed from standard to low until "M09" or "G50" is read. Use "M08" when the sum of worksheet thickness and the formed height is more than 4.5 mm (0.18").

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