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to manual is quite  
a project.

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SMG BELLHOUSING  
MACHINING AND  
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quality KOYO).  
Bearing wheel 1pc.  
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By TFRyan Posted  
in Blog, News  
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E46 M3 SMG to  
Manual Conversion  
Part 2 Over the  
past few weeks, a  
lot has happened  
since the E46  
entered the shop  
doors; pulling the  
transmission,  
exhaust, and  
suspension as well  
as the subframe to  
fix a few common  
problems with this

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TF Works ...~~

E46 SMG to manual conversions. And before we explain what that means, we need to give a little bit of a history lesson. Starting in 1997 on the E36



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M3 sold overseas, BMW offered what they called an SMG (“Sequential Manual Gearbox”) transmission, which literally means It shifted automatically (and faster than a normal manual transmission), but didn’t have a torque converter or

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coding (S54 in E30  
/ E36 / other) - CSL  
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memory - Dyno  
limit removal -  
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...

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In this video, Nick starts the SMG to manual swap on his E46 M3. After he and Wesley remove the transmission and

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SMG parts, they  
machine the  
bellhousing to a...

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Manual Swap Pt1:  
Disassembly And  
Bellhousing ...~~

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lagoon blue M3  
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